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PLANT WAX PILLAR CANDLE FAQ

question	reason analysis	solutions
crackle on candle surface	<ol style="list-style-type: none">1) ambient temperature is too cold2) candle inner core is overfilled3) candle inner core is too large4) candle inner core is added too early	<ol style="list-style-type: none">1) control ambient temperature to avoid too low temperature2) naturally fill inner core to avoid squeezing3) avoid large inner core filling and squeezing4) avoid adding inner core too early
whitening	<ol style="list-style-type: none">1) candle pouring temperature is too low2) excessive amount of fragrance is added3) ambient temperature is too low4) mold temperature is too low	<ol style="list-style-type: none">1) control high pouring temperature to avoid too low temperature2) appropriately add oil locking agent3) control high ambient temperature to avoid too low temperature4) heat the mold or increase pouring temperature
rough candle surface	<ol style="list-style-type: none">1) pouring temperature is too low2) mold is not clean enough3) ambient temperature is too low	<ol style="list-style-type: none">1) control high pouring temperature to avoid too low temperature2) clean the mold before pouring3) control ambient temperature to avoid too low temperature
air bubble on candle surface	<ol style="list-style-type: none">1) ambient temperature is too low2) mold is not clean enough3) pouring temperature is too low4) air bubble occurs while stirring wax liquid	<ol style="list-style-type: none">1) control ambient temperature to avoid too low temperature2) clean the mold before pouring3) appropriate control of high temperature pouring to avoid too low temperature4) avoid strong stirring of wax liquid
cavitation	<ol style="list-style-type: none">1) wax liquid is not filled2) temperature is too low while filling wax liquid3) candle is not filled completely	<ol style="list-style-type: none">1) fill wax liquid before candle is completely cooled2) appropriately increase temperature of filling wax liquid3) crack the cavity before filling wax liquid
uneven color	<ol style="list-style-type: none">1) pouring temperature is too low2) mold temperature is too low3) dye powder are used4) filling wax liquid temperature is too high	<ol style="list-style-type: none">1) control high pouring temperature to avoid too low temperature2) heat the mold or increase pouring temperature3) use dispersible dye for coloring4) control filling wax liquid temperature 5 – 10°C higher than pouring temperature
oil bleed	<ol style="list-style-type: none">1) excessive amount of fragrance is added2) ambient temperature difference is excessive	<ol style="list-style-type: none">1) appropriately add oil locking agent2) avoid sharp changes in ambient temperature during production
large surface shrinkage	<ol style="list-style-type: none">1) fill wax liquid too thick2) fill wax liquid too early3) there is gap in candle center	<ol style="list-style-type: none">1) appropriately reduce thickness of filling wax liquid2) adjust filling wax liquid time3) fill the center gap with cooled wax sheet
cross color	<ol style="list-style-type: none">1) fill wax liquid too early2) temperature of filling wax liquid is too high3) use dye for coloring	<ol style="list-style-type: none">1) wait for previous layer cool properly before fill wax liquid2) reduce temperature of filling wax liquid3) use pigment for coloring